# Rolls Pack Group

## Sustainability Statement



At RollsPack we're focused on innovating for the future and recognise that as a company we must seek every opportunity to implement sustainable practices.

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# **Meeting 2025 Targets**



RollsPack is a signatory to the Australian Packaging Covenant Organisation. This is an organisation that encourages businesses to design more sustainable packaging solutions. As such, RollsPack supports the 2025 National Packaging Target of manufacturing products that are either 100% recyclable, reusable, or made from compostable materials by 2025.

### To achieve this target:

- The Primary focus has been on manufacturing recyclable and reusable products that keep packaging materials out of landfill and retain the maximumvalue of materials, energy, and labor within the local economy. By recycling these products, the material has further use in streams such as textiles, insulation, park benches and surfaces for roads.
- We partnered with REDcycle (now in liquidation) to promote and encourage soft plastics that can be recovered and recycled, which would otherwise go to landfill. This program is currently under review with alternative recycling options being investigated.
- We're sourcing alternatives to Paper/Plastic structures that can be made Kerbside recyclable, whilst retaining the current mechanical properties of the packaging.
- We're using renewable raw materials, such as polyethylene manufactured from Sugar cane to enhance sustainability.
- We're phasing out problematic plastics that interfere with the recycling processes and redesigning packs with more readily recyclable materials. These include the removal of Foil, PVC, PVDC and modified Nylon and PET structures.
- We're downgauging current structures until packaging has been optimized to reduce the quantity of plastics used.
- ▶ We're using plastics with recycled content for non-food products.
- We're sourcing biodegradable, landfill biodegradable, degradable or compostable raw materials for appropriate applications.

Furthermore, RollsPack is committed to product stewardship, the management of its operation and the design of its products in an environmentally responsible manner. Identifying and minimizing the carbon footprint of our packaging through its entire lifecycle gives a good measure of the overall environmental impact this has on the planet. Hence, our raw materials, supply chain and the way in which we manufacture products have been developed with sustainability at its core.

### **Raw Materials & Supply Chain**

- Raw materials are sourced from suppliers who have good employment practices and whose products are manufactured in a sustainably responsible way. Environmental, social, and ethical factors are considered in the supplier approval process alongside the quality and financial aspects.
- RollsPack utilize local raw material suppliers where possible to reduce the transport logistics of shipping, thereby reducing the environmental footprint.
- The supply chain of packaging contributes to over half of its carbon footprint, hence why the supply chain is continuously monitored, audited, and reviewed to ensure customers are receiving products that are sustainably sourced.
- RollsPack have built strong partnerships with suppliers and continuously work to develop innovative materials for our customers.

### **RollsPack Production**

- Solar panels make our manufacturing facility 100% energy efficient during daylight hours.
- ▶ RollsPack manufacturing facilities uphold the regulations set out by the EPA. Often, there are poor environmental regulations on overseas manufacturing facilities. This includes the reliance on low-quality coal. Using this as the main energy source releases large amounts of carbon dioxide, a greenhouse gas, into the atmosphere.
- Investments in state-of-the-art machinery have reduced internal waste and improved the quality of the products manufactured.
- The waste generated at RollsPack is recycled, including the heat generated by machinery.
- With the reduction in transport and supply chain distance, the carbon footprint is kept low.

We invite customers to get in contact with their dedicated sales team to get an opinion on their packaging, if not already done so, to make their packaging more sustainable going forward.



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We look forward to hearing from you...

